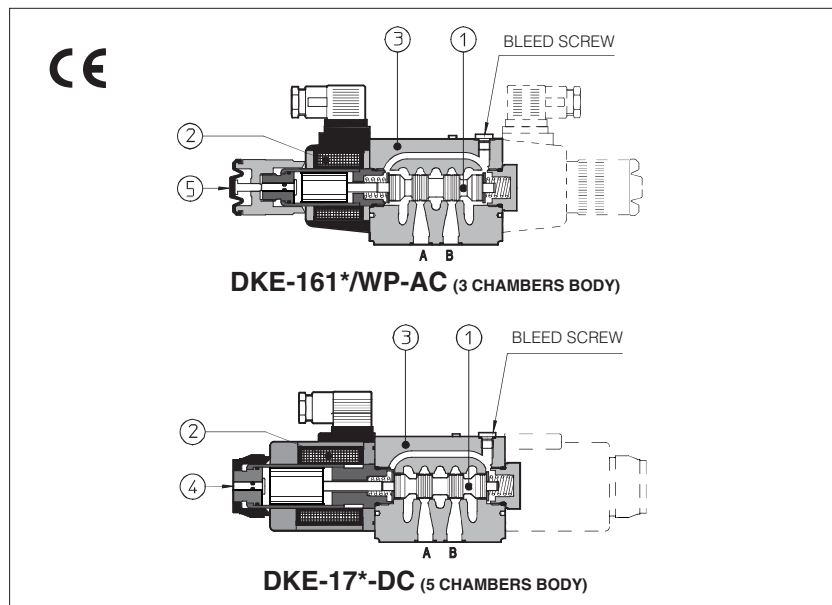




Solenoid directional valves type DKE

direct operated, ISO 4401 size 10



Spool type, two or three position direct operated valves with threaded solenoids certified according to the North American standard **cURus**.

Solenoids ② are made by:

- wet type screwed tube, different for AC and DC power supply, with integrated manual override pin ①
- interchangeable coils, specific for AC or DC power supply, easily replaceable without tools - see section ⑤ for available voltages

Standard coils protection **IP65**, optional coils with IP67 AMP Junior Timer or lead wire connections.

The valve body ③ is 5 chamber type for all DC versions and for AC safety version /FI and FV

Standard AC version uses 3 chamber type body

Wide range of interchangeable spools ①, see section ②.

The body is made by shell-moulding casting with wide internal passages ensuring low pressure drops

Mounting surface: **ISO 4401 size 10**

Max flow: **150 l/min**

Max pressure: **350 bar**

1 MODEL CODE

| | | | | | | | | |
|---|-----------|----------|-----------|----------|----------|--------------|-----------------------------|---|
| DKE - 1 | 61 | 1 | /A | - | X | 24 DC | ** | /* |
| Directional control valves size 10 | | | | | | | Series number | Seals material, see section ④: - = NBR PE = FKM BT = HNBR |
| Valve configuration, see section ② | | | | | | | Voltage code, see section ⑤ | |
| 61 = single solenoid, center plus external position, spring centered 63 = single solenoid, 2 external positions, spring offset 67 = single solenoid, center plus external position, spring offset 70 = double solenoid, 2 external positions, without springs 71 = double solenoid, 3 positions, spring centered 75 = double solenoid, 2 external positions, with detent | | | | | | | | |
| Spool type, see section ②. | | | | | | | | |
| Options, see note 1 at section ④. | | | | | | | | |
| | | | | | | | | 00-AC = AC solenoids without coils 00-DC = DC solenoids without coils X = without connector See section ④ for available connectors, to be ordered separately Coils with special connectors, see section ④ XJ = AMP Junior Timer connector XX = Deutsch connector XS = Lead Wire connection |

2 CONFIGURATIONS and SPOOLS (representation according to ISO 1219-1)

| Configurations | Spoils | Configurations | Spoils |
|---|---|--|--------|
| 61 61/A 67 67/A 71 | | 63 63/A 70 75 | |
| | Note: see also section ④ note 3 for special shaped spools | | |

3 MAIN CHARACTERISTICS, SEALS AND HYDRAULIC FLUIDS - for other fluids not included in below table, consult our technical office

| | | | |
|--|---|----------------------------|----------------------|
| Assembly position / location | Any position for all valves except for type - 170* (without springs) that must be installed with horizontal axis if operated by impulses | | |
| Subplate surface finishing | Roughness index Ra 0,4 - flatness ratio 0,01/100 (ISO 1101) | | |
| MTTFd values according to EN ISO 13849 | 150 years, for further details see technical table P007 | | |
| Ambient temperature | Standard execution = -30°C ÷ +70°C /PE option = -20°C ÷ +70°C /BT option = -40°C ÷ +70°C | | |
| Seals, recommended fluid temperature | NBR seals (standard) = -20°C ÷ +60°C, with HFC hydraulic fluids = -20°C ÷ +50°C FKM seals (/PE option)= -20°C ÷ +80°C HNBR seals (/BT option)= -40°C ÷ +60°C, with HFC hydraulic fluids = -40°C ÷ +50°C | | |
| Recommended viscosity | 15÷100 mm²/s - max allowed range 2.8 ÷ 500 mm²/s | | |
| Fluid contamination class | ISO 4406 class 21/19/16 NAS 1638 class 10, in line filters of 25 µm (β10 ≥75 recommended) | | |
| Hydraulic fluid | Suitable seals type | Classification | Ref. Standard |
| Mineral oils | NBR, FKM, HNBR | HL, HLP, HLPD, HVLP, HVLPD | DIN 51524 |
| Flame resistant without water | FKM | HFDR, HFDR | ISO 12922 |
| Flame resistant with water | NBR, HNBR | HFC | |
| Flow direction | As shown in the symbols of table 2 | | |
| Operating pressure | Ports P,A,B: 350 bar; Port T 210 bar for DC version (250 bar with option /Y); 160 bar for AC version | | |
| Rated flow | See diagrams Q/Δp at section 6 | | |
| Maximum flow | 150 l/min. see operating limits at section 7 | | |

3.1 Coils characteristics

| | |
|-----------------------------------|--|
| Insulation class | H (180°C) for DC coils F (155°C) for AC coils Due to the occurring surface temperatures of the solenoid coils, the European standards EN ISO 13732-1 and EN ISO 4413 must be taken into account |
| Protection degree to DIN EN 60529 | IP 65 (with connectors 666, 667, 669 correctly assembled) |
| Relative duty factor | 100% |
| Supply voltage and frequency | See electric feature 5 |
| Supply voltage tolerance | ± 10% |
| Certification | cURus North American Standard |

4 NOTES
1 Options

A = Solenoid mounted at side of port B (only for single solenoid valves). In standard versions, solenoid is mounted at side of port A.

WP = prolonged manual override protected by rubber cap - see section 12.

WPD/KE-DC = (only for DC supply) manual override with detent, to be ordered separately, see tab. K150

L, L1, L2, L3, LR, L7, L8 see section 10 = device for switching time control (only for DC solenoids).

L7 and L8 are available only for spool type 0/1, 1/1, 3/1, 4 and 5.

FI, FV = 5 chambers body for DC and AC versions with proximity switch for spool position monitoring: see tab. E110.

Y = external drain, only for DC version, to be selected if the pressure at T port is higher than the max allowed limits.

2 Type of electric connectors DIN 43650, to be ordered separately - see section 13.

666 = standard connector IP-65 for direct connection to electric supply source.

667 = as 666, but with built-in signal led.

669 = with built-in rectifier bridge for supplying DC coils by alternate current (AC 110V and 230V - I_{max} 1A).

3 Spools

- spools type **0** and **3** are also available as **0/1** and **3/1** with restricted oil passages in central position, from user ports to tank.

- spool type **1** is also available as **1/1**, properly shaped to reduce the water-hammer shocks during the switching.

- spool type **1/9** has closed center in rest position but it avoids the pressurization of A and B ports due to the internal leakages.

5 ELECTRIC FEATURES

| External supply nominal voltage ± 10% | Voltage code | Type of connector | Power consumption (2) | Code of spare coil |
|---------------------------------------|---------------------|-------------------|-----------------------|---------------------|
| 12 DC | 12 DC | 666 or 667 | 36 W | CAE-12DC |
| 14 DC | 14 DC | | | CAE-14DC |
| 24 DC | 24 DC | | | CAE-24DC |
| 28 DC | 28 DC | | | CAE-28DC |
| 110 DC | 110 DC | | | CAE-110DC |
| 125 DC | 125 DC | | | CAE-125 DC |
| 220 DC | 220 DC | | | CAE-220DC |
| 110/50/60 AC | 110/50/60 AC | 669 | 100 VA (3) | CAE-110/50/60AC (1) |
| 230/50/60 AC | 230/50/60 AC | | | CAE-230/50/60AC (1) |
| 115/60 AC | 115/60 AC | | 130 VA (3) | CAE-115/60AC |
| 230/60 AC | 230/60 AC | | | CAE-230/60AC |
| 110/50/60 AC | 110 DC | | 36 W | CAE-110DC |
| 230/50/60 AC | 220 DC | | | CAE-220DC |

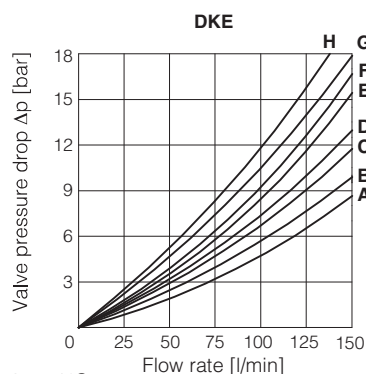
(1) In case of 60 Hz voltage frequency the performances are reduced by 10÷15% and the power consumption is 90 VA

(2) Average values based on tests performed at nominal hydraulic condition and ambient/coil temperature of 20°C.

(3) When solenoid is energized, the inrush current is approx 3 times the holding current.

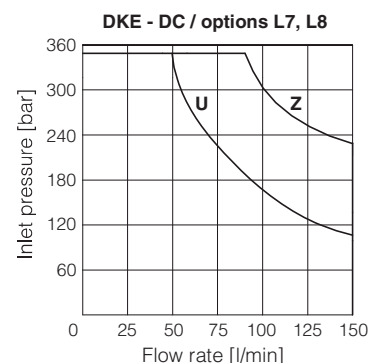
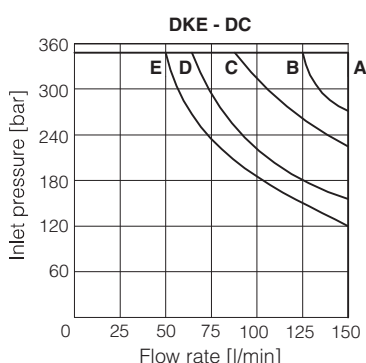
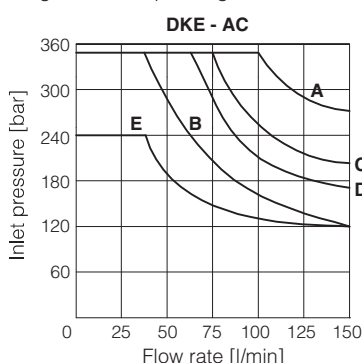
6 Q/ΔP DIAGRAMS based on mineral oil ISO VG 46 at 50°C

| Flow direction Spool type | P→A | P→B | A→T | B→T | P→T | B→A |
|------------------------------|-----|-----|-----|-----|-----|-----|
| 0, 0/1, 0/2, 2/2 | A | A | B | B | | |
| 1, 1/1, 1/9, 6, 8 | A | A | D | C | | |
| 3, 3/1, 7 | A | A | C | D | | |
| 4 | B | B | B | B | F | |
| 5, 58 | A | B | C | C | G | |
| 1/2 | B | C | C | B | | |
| 19, 91 | F | F | G | G | | H |
| 39, 93 | F | F | G | G | | H |



7 OPERATING LIMITS based on mineral oil ISO VG 46 at 50°C

The diagrams have been obtained with warm solenoids and power supply at lowest value ($V_{nom} - 10\%$). The curves refer to application with symmetrical flow through the valve (i.e. P→A and B→T). In case of asymmetric flow and if the valves have the devices for controlling the switching times the operating limits must be reduced.



| Curve | AC | Spool type | DC |
|-------|----------------|-------------------------------------|---------------|
| A | 0/1 | 0, 0/1, 1, 1/1, 3, 3/1, 1/2, 0/2, 8 | |
| B | 4, 5, 19, 91 | | 6, 7 |
| C | 0, 1/1, 3, 3/1 | | 19, 91 |
| D | 1, 1/2, 0/2 | | 4, 5 |
| E | 6, 7, 8, 2/2 | | 2/2 |
| U | - | | 4, 5 |
| Z | - | | 0/1, 1/1, 3/1 |

8 SWITCHING TIMES (average values in msec)

| Valve | Switch-on AC | Switch-on DC | Switch-off AC | Switch-off DC |
|---------------------|--------------|--------------|---------------|---------------|
| DKE + 666 / 667 | 40 | 60 | 25 | 35 |
| DKE + 669 | 60 | — | 90 | — |
| DKE-*/L* | — | 75÷150 | — | 45÷150 |
| DKE-*/L7 - DKE-*/L8 | — | 100÷150 | — | 100÷150 |

Test conditions:

- 50 l/min; 150 bar
- nominal supply voltage
- 2 bar of back pressure on port T
- mineral oil ISO VG 46 at 50°C

The elasticity of the hydraulic circuit and the variations of the hydraulic characteristics and temperature affect the response time.

9 SWITCHING FREQUENCY

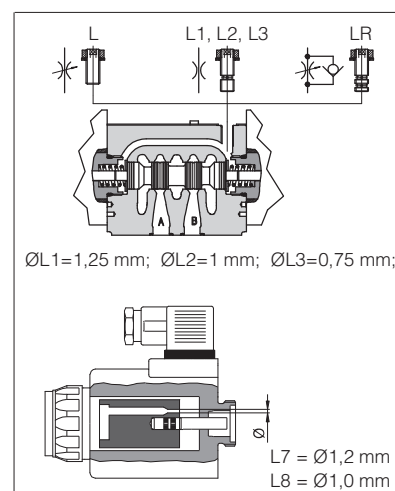
| Valve | AC (cycles/h) | DC (cycles/h) |
|-----------------|---------------|---------------|
| DKE + 666 / 667 | 7200 | 15000 |

10 DEVICES FOR SWITCHING TIME CONTROL

These devices are only available for DC valve version (5 chambers body) and can control the switching time and therefore reduce the coil hammering in the hydraulic circuit. The different types are available shown in the figure.

- **L**: controls and regulates the switching time in both moving directions of the spool: regulation is carried out by screwing/unscrewing the element itself (regulating choke);
- **L1/L2/L3**: controls the switching time in both moving directions of the spool by means of fixed calibrated restrictor (gauged flow). The restrictor is positioned in the valve's body $\varnothing L1 = 1,25$ mm; $\varnothing L2 = 1$ mm; $\varnothing L3 = 0,75$ mm;
- **LR**: controls and regulates the switching time in the B → A direction of the spool movement. The device does not control the switching time (standard time) in the opposite direction A→B of the spool movement.
- **L7/L8**: controls the switching time in both moving directions of the spool by means of fixed calibrated restrictor (gauged flow). The restrictor is installed in the solenoid's anchor.

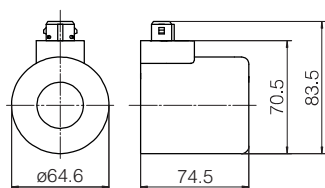
For a correct operation of the switching time control, the passage in which the control device is installed must be completely filled with oil.



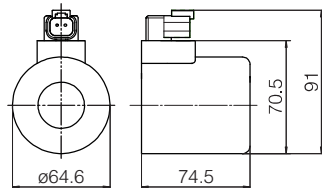
11 COILS TYPE CAE WITH SPECIAL CONNECTORS (only for 12DC, 14DC, 24DC and 28DC)

Options -XJ

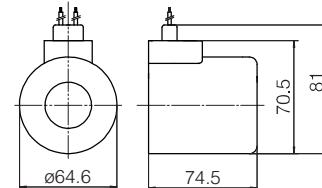
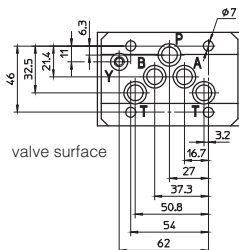
Coil type CAEJ
AMP Junior Timer connector
Protection degree IP67


Options -XK

Coil type CAEK
Deutsch connector, DT-04-2P male
Protection degree IP67


Options -XS

Coil type CAES
Lead Wire connection
Cable length = 180 mm


12 INSTALLATION DIMENSIONS [mm]

ISO 4401: 2005

Mounting surface according to 4401-05-05-0-05
(without X port, Y port optional)

Fastening bolts:

4 socket head screws M6x40 class 12.9

Tightening torque = 15 Nm

Seals: 5 OR 2050 and 1 OR 108

Ports P,A,B,T: Ø = 11.5 mm (max)

Ports Y: Ø = 5 mm

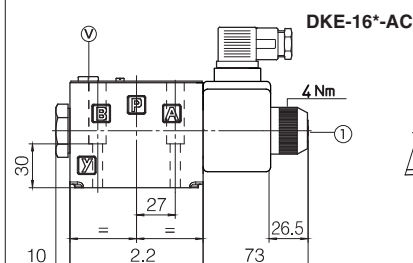
P = PRESSURE PORT

A, B = USE PORT

T = TANK PORT

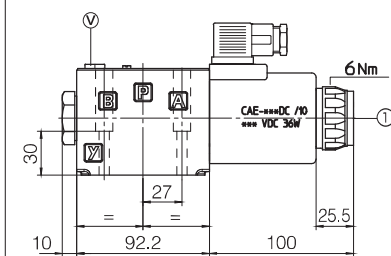
Y = DRAIN PORT (only for option /Y)

For the max pressures on ports, see section 3

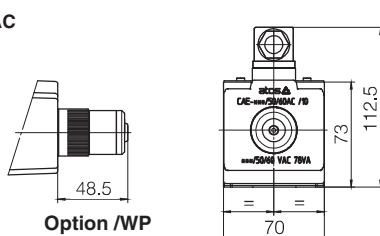


Mass: 3,9 kg

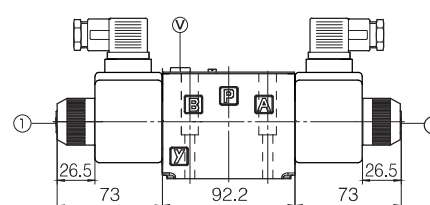
DKE-16*-DC



Mass: 4,5 kg

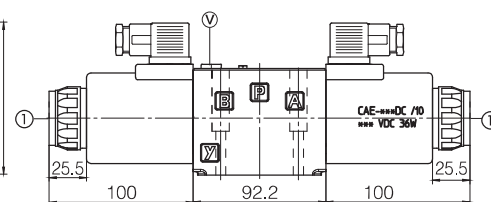


DKE-17*-AC



Mass: 4,7 kg

DKE-17*-DC

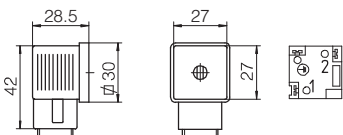
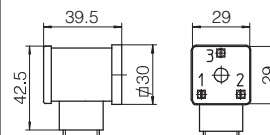


Mass: 6,1 kg

① Standard manual override PIN. The manual override operation can be possible only if the pressure at T ports is lower than 50 bar

Ⓥ Bleed screw

13 ELECTRIC CONNECTORS ACCORDING TO DIN 43650 (to be ordered separately)

| 666, 667 (for AC or DC supply) | | 669 (for AC supply) | | CONNECTOR WIRING | | |
|---|--|---|--|--|--|---|
|  | |  | | 666, 667 1 = Positive ⊕ 2 = Negative ⊖ ⊕ = Coil ground | | 669 1,2 = Supply voltage V _{AC} 3 = Coil ground |
| SUPPLY VOLTAGES | | | | | | |
| 666 All voltages | | 667 24 AC or DC 110 AC or DC 220 AC or DC | | 669 110/50 AC 110/60 AC 230/50 AC 230/60 AC | | |

14 MOUNTING SUBPLATES

| Model | | Ports location | GAS Ports A-B-P-T (X-Y) | Ø Counterbore [mm] A-B-P-T (X-Y) | Mass [kg] |
|--------|------|---|----------------------------|--|--------------|
| BA-308 | (/Y) | Ports A, B, P, T (X, Y) underneath | 1/2" (1/4") | 30 (21,5) | 2,5 |
| BA-428 | (/Y) | Ports A, B, P, T (X, Y) underneath | 3/4" (1/4") | 36,5 (21,5) | 5,5 |
| BA-434 | (/Y) | Ports P, T, (X, Y) underneath; ports A, B on lateral side | 3/4" (1/4") | 36,5 (21,5) | 8,5 |

The subplates are supplied with 4 fastening bolts M6x40. Also available are multi-station subplates and modular subplates.
For further details see table K280.