



Serial Interface

Each MT8000 is equipped with 3 serial ports which can connect to 3 different PLCs/controllers simultaneously.



USB Host Interface

The flexibility of USB interface enriches the functionality of MT8000. Each MT8000 is equipped with USB Host interfaces which are not only for project download/upload and data storage but also for connection to printer, bar code reader, mouse and a variety of USB devices.



Ethernet

Multiple MT8000s/PLCs can be connected as a network through Ethernet.10/100 base-T. Ethernet allows several MT8000s on the network to exchange data at fast speed. Besides, any MT8000 can access data from other MT8000s. Users can also download project/data via Ethernet in a short time.

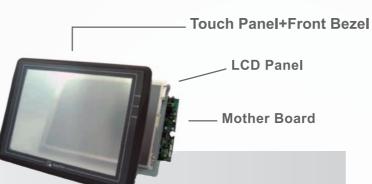


MT8000 Series provide a standard SD Card slot to improve the efficiency of recipe file, data logging and project downloading as well as to simplify the data processing.

• Display Illustration

Sound Output

MT8000 are able to send out both audio and visual alarm timely when error condition/environment occurs.



Simple three-layer structure,
Weintek one-stop store provides main components in your applications.





- Screen Display -

WINDOWS-Style Display

- Support 2000 screens
- 65536 colors
- User configurable screen saver
- User configurable system message dialog
- Fast Selection window function
- A variety of pop-up windows
- User configurable screen background
- Templates: users can build and select frequently-used template files.
- Window preview

Text Display

- Support 8 different languages and each language is able to have different font sizes and display positions.
- Support WINDOWS True-Font
- Support Italic, underline, glitter, marquee, bold font... etc.
- Support UNICODE; Multiple languages can be displayed on-screen.
- User configurable text library
- Text Library supports CSV format
- Export/ Import text library

Numerical Data Display and Input

- Provide various keyboard selections or user personalized keyboards.
- Boundary alarm (change color or flash)
- Support acknowledging successful input function
- Input order function is able to key in value in a group of Numeric objects.
- Dynamic limtis from PLC address.









- Support BMP, JPG, GIF formats
- Support GIF dynamic graph display

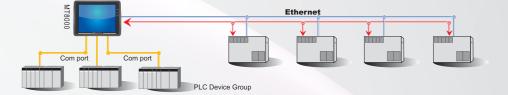


Software 05

- Peripheral -

Device Connection

- Support various peripheral connections
- Connect up to 255 devices
- 10/100 Base-T Ethernet port x1
- USB host
- Serial RS232/RS485 port x3
- Sound output port (X series only)



- Printer -

■ Support USB printers



EasyPrinter is a Win32 application and only can run on MS Windows 2000/XP/Vista. It enables MT8000 series to output screen hardcopies on a remote PC via Ethernet.

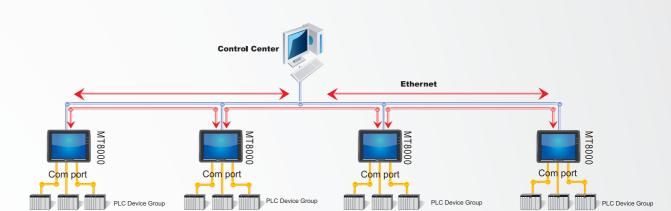


- Global Data Access -

Data Exchanging

- Through Ethernet, each MT8000 can communicate and access data with one another.
- Through Ethernet, each MT8000 can operate the devices connected to other MT8000.
- Remote monitoring and fault diagnosis can be done through Ethernet.



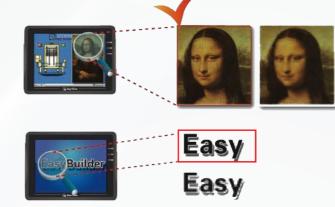


■ Printer Server

Libraries

- System Shape Library includes various kinds of engineering object icons
- Users can select the inner or frame of a shape respectively.
- User configurable Shape Library
- User configurable Pattern Library
- User configurable Label Library
- Support EB500 Shape and Picture Library





- Security -

Password

- 6 security classes,12 user accounts,12 passwords.
- For each user, the security classes can be selected flexibly.





Object Protection

- Objects activation by safety timer function
- Configurable minimum press time
- Objects can be invisible by security classes control function
- Objects can be invisible by disable function

Event and Alarm

- Event Category function
- Alarm Priority function
- Operator acknowledge function
- Sound out when event occurs
- Historical event record function







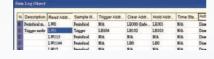


Backup

- Back up RW,RW_A, Event log and Data log
- Data is able to be backed up to USB stick
- Through Ethernet via MT Remote printer server, data can be saved on PC

Data Sampling

- Users configurable data format (fix or floating point) and length
- Provide Periodical and Trigger data sampling modes
- Provide clear, hold...etc functions
- Save data into SD card, USB memory stick or HMI memory.
- Printer Server save and convert to PC



Data Saving and Uploading

- Historical event data
- Sampling data
- Recipe data

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No.	Text	Category	Mode	Scan Time	Condition	Read Address	Notification Addr
0	Event 0	0	WORD	500 mm	> 50.00	LW123	LBO
1.	Event 1	0	WORD	500 mm	- 15.00	LW124	LBt
-	Event 2	0	BIT	500 ma	ON	LB123	N/A



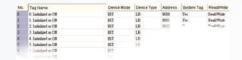
- Object Operation -

Provide Powerful and Advanced Objects

- Bar graph and trend display
- List menu, dropdown menu and process percentage design
- Scheduling
- Media Player for playing AVI,MP3,MP4 and MPEG files.
- VNC function
- Support Zoom in/out function for Trend display and X.Y.Plot.

Address Operation

- Provide 32 index registers
- Provide Tag Library
- User configurable Tag Library
- Tag Library supports TXT or CSV formats
- Import/Export Tag Library





MACRO

- Provide VB-Script-like macro
- Various Subroutine/Function call
- User configurable function library
- Configurable Macro command operation cycle
- Manual Macro execution
- Support free protocol
- Support mathematics function



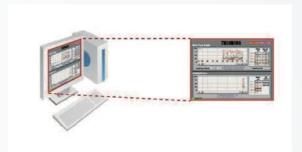
Pass-Through Communication

■ MT8000 Pass-Through feature allows the application on PC to directly control PLC through HMI. Under this function, HMI plays a role as a converter-like device. COM mode and Ethernet mode are provided in EB8000 software. Click [Pass-through] button in Project Manager, users can review the settings of each mode.



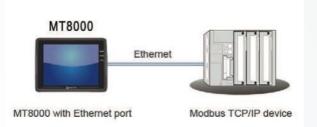
Offline Simulator

■ Simulate the operation of MT8000 directly on PC without MT8000 and PLC.



Ethernet Port

■ Support MODBUS TCP/IP protocol, Allen-Bradley Ethernet I/P, Siemens S7-300, S7-200

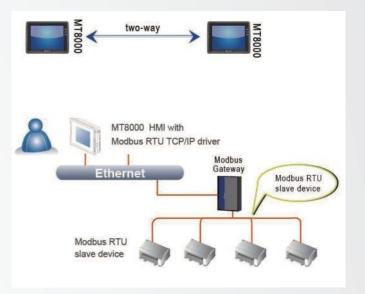


Online Simulator

■ Connect PLC with PC to simulate the operation of MT8000. PC is able to retrieve data from PLC. (10 minutes simulation limit)



Speedy Two-Way Communication







widescreen

widescreen

widescreen









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widescreen



widescreen





Model	MT6050i	MT6056i	MT6070iH	MT6100i	
Display	4.3" TFT	5.6" TFT	7" TFT	10" TFT	
Resolution	480x272	320x234	800x480	800x480	
Brightness (cd/m²)	500	300	375	300	
Contrast Ratio	600:1	300:1	500:1	500:1	
Backlight Type	LED	LED	LED	LED	
Backlight Life Time	30,000 hr	30,000 hr	30,000 hr	30,000 hr	
Type 4-wire Resistive Type					
Storage (MB)	128	128	128	128	
RAM (MB)	64	64	64	64	
Processor	RISC 400MHz	RISC 400MHz	RISC 400MHz	RISC 400MHz	
SD Card Slot	N/A	N/A	N/A	Yes	
USB Host	N/A	N/A	USB 1.1 x 1	USB 1.1 x 1	
USB Client	USB 2.0 x 1	USB 2.0 x 1	USB 2.0 x 1	USB 2.0 x 1	
Ethernet	N/A	N/A	N/A	N/A	
COM Port	COM1 (RS232,RS485 2W/4W) COM3 (RS485 2W)	COM1 (RS232,RS485 2W/4W)		RS485 2W/4W), I3 (RS232 / RS485 2W)	
Audio	N/A	N/A	N/A	N/A	
RTC	N/A	Yes	Yes	Yes	
Input Power	24±20% VDC	24±20% VDC	24±20% VDC	24±20% VDC	
Power Consumption	250mA@24V	250mA@24V	250mA@24V	300mA@24V	
- Circle Contrainparer					
Panel Cutout (mm)	119x93	192x138	192x138	259x201	
	Display Resolution Brightness (cd/m²) Contrast Ratio Backlight Type Backlight Life Time Type Storage (MB) RAM (MB) Processor SD Card Slot USB Host USB Client Ethernet COM Port Audio RTC Input Power	Display 4.3" TFT Resolution 480x272 Brightness (cd/m²) 500 Contrast Ratio 600:1 Backlight Type LED Backlight Life Time 30,000 hr Type Storage (MB) 128 RAM (MB) 64 Processor RISC 400MHz SD Card Slot N/A USB Host N/A USB Client USB 2.0 x 1 Ethernet N/A COM Port COM1 (RS232,RS485 2W/4W) COM3 (RS485 2W) Audio N/A RTC N/A	Display 4.3" TFT 5.6" TFT Resolution 480x272 320x234 Brightness (cd/m²) 500 300 Contrast Ratio 600:1 300:1 Backlight Type LED LED Backlight Life Time 30,000 hr 30,000 hr Type 4-wire Resist Storage (MB) 128 128 RAM (MB) 64 64 Processor RISC 400MHz RISC 400MHz SD Card Slot N/A N/A USB Host N/A N/A USB Client USB 2.0 x 1 USB 2.0 x 1 Ethernet N/A N/A COM Port COM1 (RS232,RS485 2W/4W) COM1 (RS232,RS485 2W/4W) COM1 (RS232,RS485 2W/4W) Audio N/A N/A RTC N/A Yes Input Power 24±20% VDC 24±20% VDC	Display 4.3" TFT 5.6" TFT 7" TFT Resolution 480x272 320x234 800x480 Brightness (cd/m²) 500 300 375 Contrast Ratio 600:1 300:1 500:1 Backlight Type LED LED LED Backlight Life Time 30,000 hr 30,000 hr 30,000 hr Type 4-wire Resistive Type Storage (MB) 128 128 128 RAM (MB) 64 64 64 Processor RISC 400MHz RISC 400MHz RISC 400MHz SD Card Slot N/A N/A N/A USB Host N/A N/A N/A USB Client USB 2.0 x 1 USB 2.0 x 1 USB 2.0 x 1 Ethernet N/A N/A N/A COM Port COM1 (RS232, RS485 2W/4W) COM3 (RS485 2W/4W) COM1 (RS232, RS485 2W/4W) COM2 (RS232), COM Audio N/A N/A N/A Input Power 24±20% VDC 24±20% VDC 24±20% VDC	

	Model	MT8050i	MT8070iH	MT8100i	MT8104iH	
Display	Display	4.3" TFT	7" TFT	10" TFT	10.4" TFT	
	Resolution	480x272	800x480	800x480	800x600	
-	Brightness (cd/m²)	500	375	300	300	
-	Contrast Ratio	600:1	500:1	500:1	500:1	
-	Backlight Type	LED	LED	LED	LED	
-	Backlight Life Time	30,000 hr	30,000 hr	30,000 hr	30,000 hr	
Touch Panel Type		4-wire Res	4-wire Resistive Type			
Memory	Storage (MB)	128	128	128	128	
-	RAM (MB)	64	64	64	64	
	Processor	RISC 400MHz	RISC 400MHz	RISC 400MHz	RISC 400MHz	
I/O Port	SD Card Slot	N/A	Yes	Yes	Yes	
	USB Host	N/A	USB 1.1 x 1	USB 1.1 x 1	USB 1.1 x 1	
	USB Client	N/A	USB 2.0 x 1	USB 2.0 x 1	USB 2.0 x 1	
	Ethernet	10/100 Base-T	10/100 Base-T	10/100 Base-T	10/100 Base-T	
	COM Port	COM1 (RS232,RS485 2W/4W) COM3 (RS485 2W)	COM1 (RS232 / RS485 2W/4W), COM2 (RS232), COM3 (RS232			
	Audio	N/A	Yes	Yes	Yes	
	RTC	N/A	Yes	Yes	Yes	
Power	Input Power	24±20% VDC	24±20% VDC	24±20% VDC	24±20% VDC	
-	Power Consumption	250mA@24V	250mA@24V	300mA@24V	300mA@24V	
	Panel Cutout (mm)	119x93	192x138	259x201	259x201	
-	Weight (kg)	0.3	0.85	1.4	1.6	









	Model	MT8104XH	MT8121X	MT8150X
Display	Display	10.4" TFT	12.1" TFT	15" TFT
	Resolution	800x600	800x600	1024x768
	Brightness (cd/m²)	400	400	350
	Contrast Ratio	400:1	500:1	550:1
	Backlight Type	LED	CCFL x 2	CCFL x 2
	Backlight Life Time	30,000 hr	50,000 hr	50,000 hr
Touch Panel	Туре		4-wire Resistive Type	
Memory	Storage (MB)	256	256	256
	RAM (MB)	256	256	256
	Processor	CISC 500MHz	CISC 500MHz	CISC 500MHz
I/O Port	SD Card Slot	Yes	Yes	Yes
	USB Host	USB 2.0 x 2	USB 2.0 x 2	USB 2.0 x 2
	USB Client	N/A	N/A	N/A
	Ethernet	10/100 Base-T	10/100 Base-T	10/100 Base-T
	COM Port CO	DM1 (RS232 / RS485	2W/4W), COM2 (RS232), CC	M3 (RS232 / RS485 2W
	Audio	Αι	ıdio Line Out x 1 / MIC In	x 1
	RTC	Yes	Yes	Yes
Power	Input Power	24±10% VDC	24±10% VDC	24±10% VDC
	Power Consumption	1.25A@24V	1.25A@24V	1.6A@24V
	Panel Cutout (mm)	259x201	305x231	352x279
	Weight (kg)	1.6	2.1	2.9

